

# TYRE CATALOGUE

ALL STEEL TRUCK & BUS RADIAL



**WEST LAKE®**  
**TYRES**

Premium Quality. Better Value.



EU Version

- A Company established in Year 1958
- No. 1 Tyre Manufacturer in China
- No. 9 of Top 75 Global Tyre Manufacturers in Year 2019
- Sale revenue reached USD3.996 billion in Year 2018

Zhongce Rubber Group Co., Ltd. (ZC-RUBBER) takes great pride in producing tyres that rate among the best in the world. Our corporate philosophy is all about collaboration with our suppliers, with over 10,000s of companies who sell our products around the world, and with our millions of end customers who trust our tyres every single day.

Our engineers are working together closely with our International Research and Development (R&D) team combined of Japanese and Korean experts. We keep on investing millions of US dollars in establishing various production and testing facilities. Meanwhile the quality control system approved by global tyre manufacturers and

international vehicle manufacturers will guarantee the safety and quality of ZC-Rubber tyres.

Today ZC-Rubber is expanding from a Chinese oriented company to a global tyre manufacturer. The subsidiaries located in Southeast Asia, North America, South America and Europe are serving customers without any difference of time and language. The newly established Thailand plant will produce suitable products for local and nearby markets. Safe and value will be the key supplied by ZC-Rubber, who will craft a better future together with partners and friends all over the world.



## Manufacturing Bases



## Advanced Production Facility



## Strict Quality Inspection



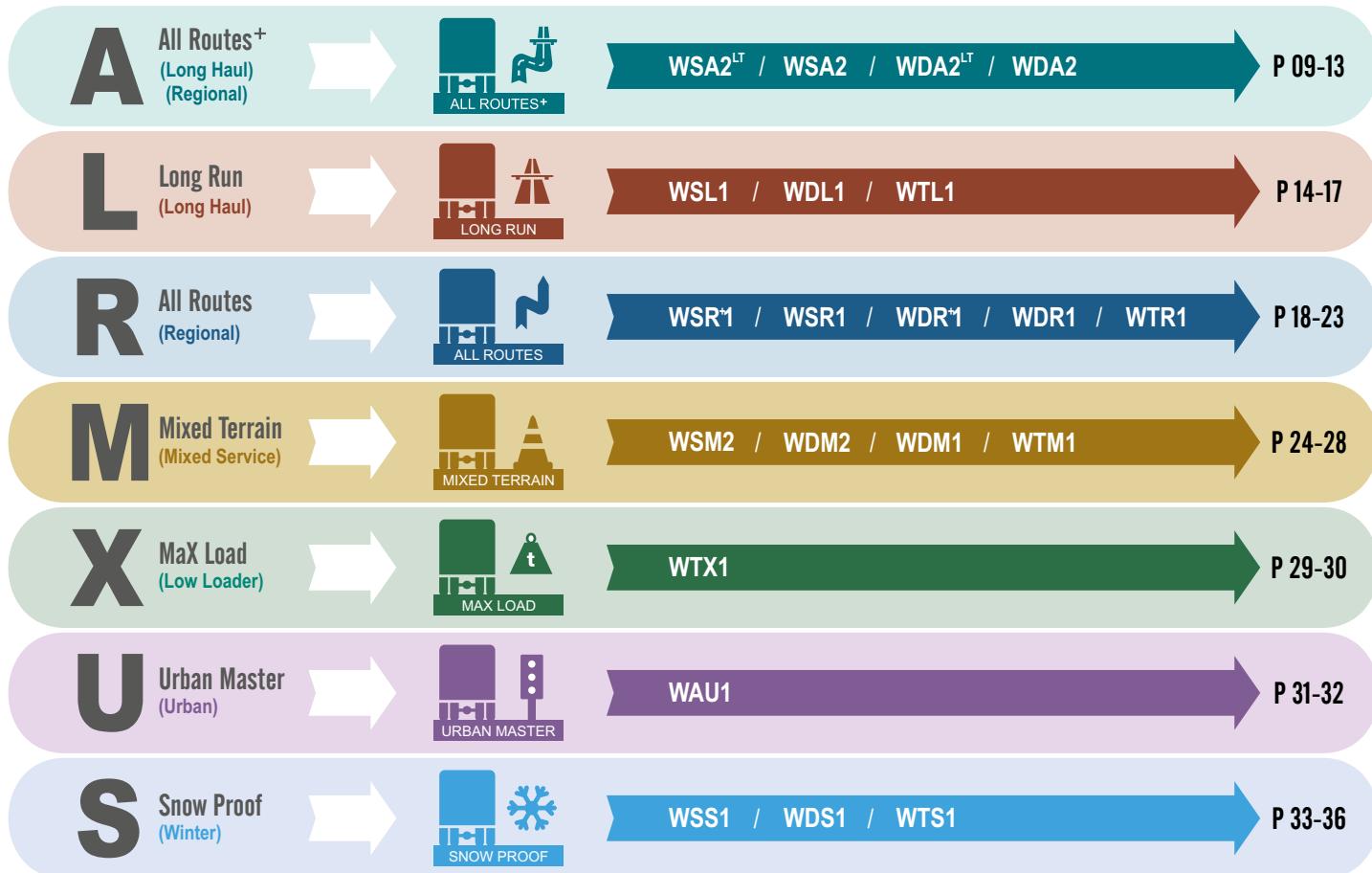
## R&D Center



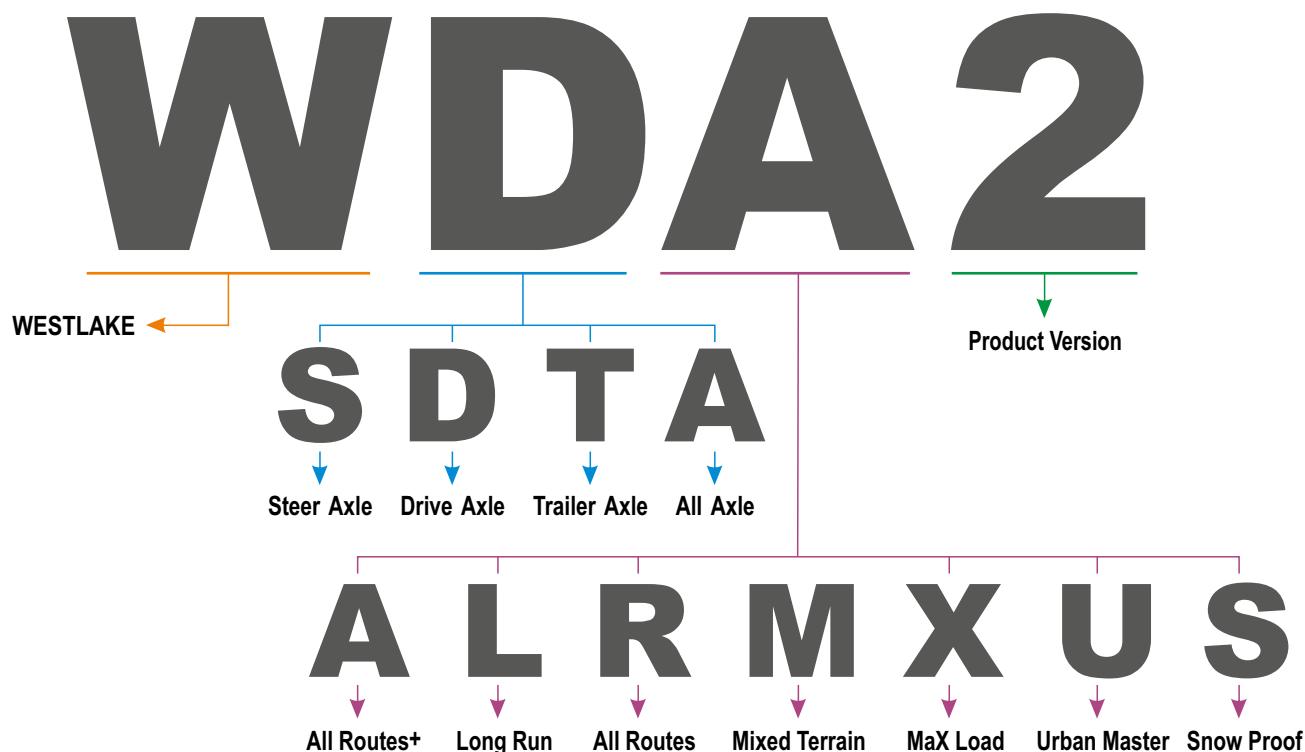
## WESTLAKE TYRE FEATURES

- Special Tread design for each truck application
- Durability of tyres
- Strong tyre casing for retread
- Cool running tyres helping to save fuel
- Eco-friendly product and REACH conformity
- ISO 9001 certified production

## Application and Key Feature Legend



## How to Read the Profile Name

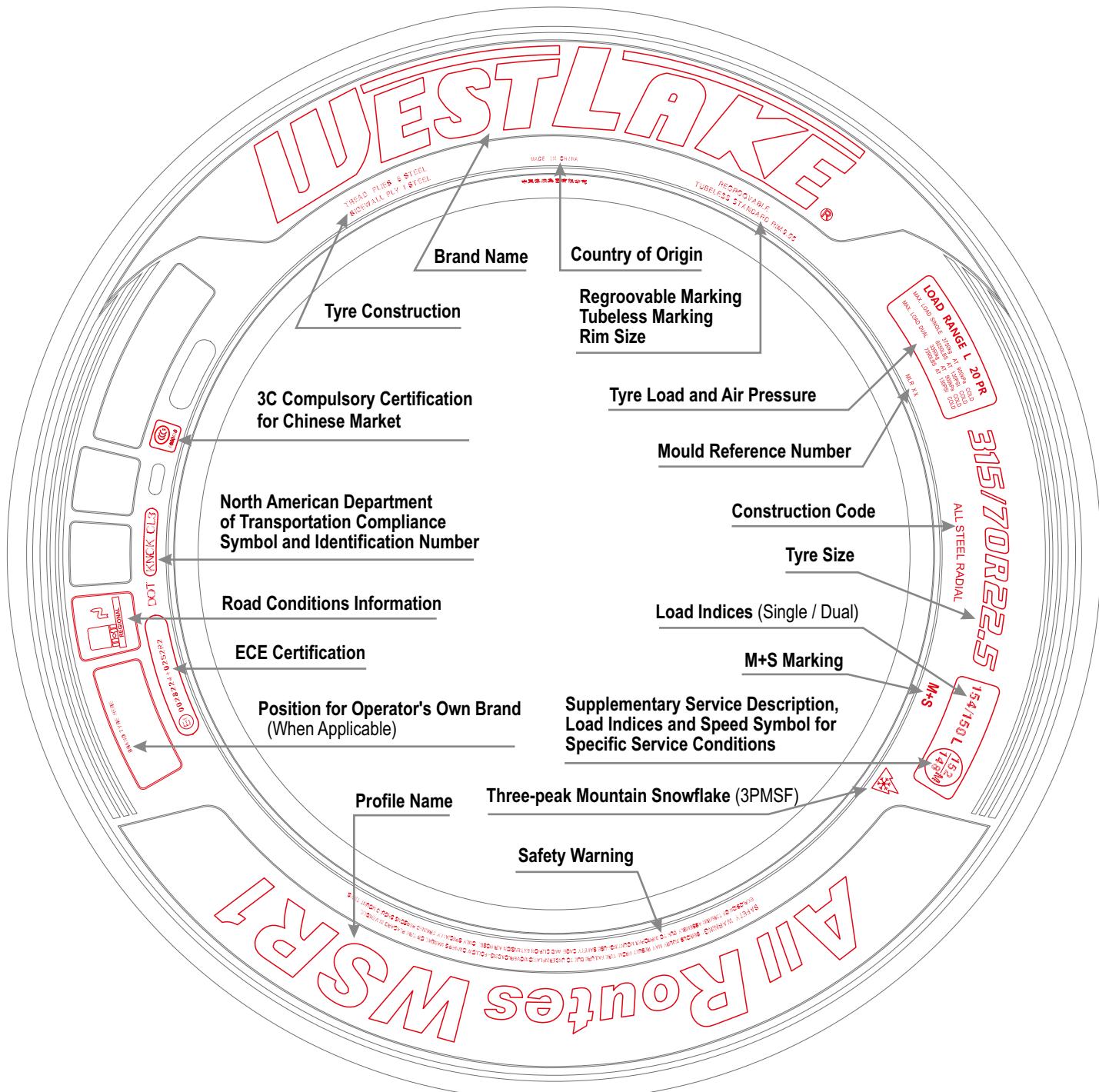


# TYRE SIDEWALL INSTRUCTION

A series of internationally used numbers and codes exist for the identification of tyre structures, dimensions and main applications as well as the producer information.

This group of codes and numbers is collectively known as the "tyre markings" and permits a precise identification of the tyre.

The picture below gives an example of the tyre markings as they appear on a tyre.



# TECHNOLOGIES FOR TYRES WITH THE VALUE

**WESTLAKE** is constantly striving to create the best solutions for each application.  
**WESTLAKE's** commitment to you and to the environment ensures cost-effective quality tyres.

## WESTLAKE's Concept

WESTLAKE provides tyres with longer mileage, greater retreadability, more durability and less fuel consumption, in one word, more value, to fleets in Europe.

Given the extreme demands of today's transport industry, Westlake invests on continuous innovation in tyre technology which is essential and helps the fleets who seek tyre value and cost saving.

## Tyre Construction

### Tread

Compounds used in the tread depend on the tyre's specific application needs. WESTLAKE has various compounding strategies to minimise tyre treadwear, and maximise traction, fuel efficiency, and resistance to fatigue, chipping and scaling.

### Belt Edge Cushion

WESTLAKE tyres feature a belt edge cushion to help to enhance the structure durability, and therefore extend the tyre life.

### Inner Liner

WESTLAKE's inner liner is specially designed to maintain the air pressure of each tyre to avoid any possible tyre damage. The special inner liner compound ensures a significantly longer casing life.

### Bead Filler

Two or more different compounds are used in WESTLAKE's bead filler to stiffen the bead for steering response and to control the flexibility of other parts of the tyre.

### Belts and Casing

Thin, highly adhesive assembly compounds are used in WESTLAKE's tyre casing and belts to improve the steel cords strength.

### Undertread

WESTLAKE's undertread compounds generate less heat in order to prevent tread separation.

### Sidewall

WESTLAKE applies special sidewall compounds high flexibility, excellent durability and high resistance to fatigue and weather cracking.

### Rim Cushion

WESTLAKE's rim cushion compound is highly resistant to the heat brought by the heavy load or transmitted by the rim so as to extend the tyre life.



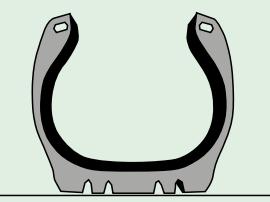
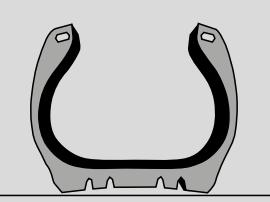
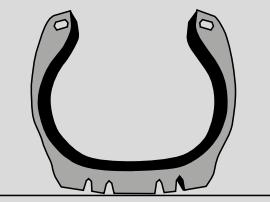
# WESTLAKE: YOUR SMART INVESTMENT

Recommendations to ensure the top performance of your WESTLAKE tyres.

## Inflation Pressure

Truck tyres for commercial vehicles must be properly inflated to a pressure based on the load, speed and conditions of use for maximum performance in all aspects such as even wear (long mileage), traction and handling stability (riding comfort) in addition to safety issues\*.

\*Check WESTLAKE's recommendations of PRODUCT TECHNICAL DATA at page 23-24 of this catalogue.

		
<b>CORRECT INFLATION</b>	<b>UNDERINFLATION</b>	<b>OVERINFLATION</b>
maintains even road contact for maximised performance.	causes abnormal tyre deflection, which builds up excessive heat, and risk of failure. It also causes excessive wear on the shoulder.	increases the risk of impact breaks and other road hazard damage. It also causes excessive wear in the centre.

Tyre pressures should be checked on cold tyres at least every two weeks, using a calibrated pressure gauge. Tyres with lower profiles must be checked strictly due to their less visible sidewall deflection.

WESTLAKE provides inflation pressure stickers (shown as the right) with several different values for certain applications to help customers maintain proper pressures. Please contact your WESTLAKE distributor for details.

**850/8.50/124**  
kPA      Bar      PSI  
**WEST LAKE TRUCK & BUS TYRES**

## Retreading

Every new WESTLAKE truck tyre product is designed and constructed for better retreadability. Please consult your WESTLAKE distributor for details.

## Regrooving

Regrooving must be undertaken when only between 2 to 3 mm of the original tread pattern remains, in accordance with WESTLAKE's recommendations in this catalogue.

# Tyre Wear Factors

## FUEL ECONOMY & THE ENVIRONMENT

These tables indicate factors of tyre wear. If all factors are taken into consideration and applied correctly according to your vehicle and situation, it will result in best fuel efficiency and help for the protection of our environment.

Please contact your WESTLAKE distributor for more details.

## CARRYING LOAD

### • Tyre Mileage Index in %

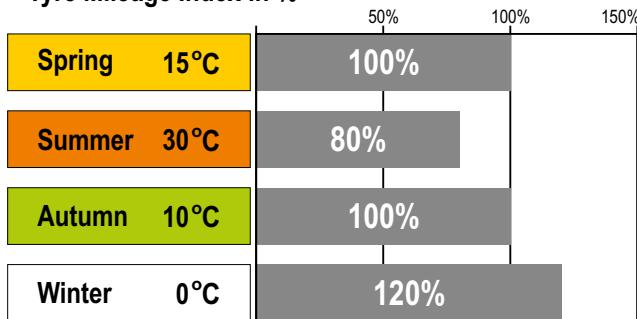


Tyre wear depends upon the pay load carried.

WESTLAKE recommends carrying the pay loads on correct axles and carry heavy load on drive axle position if applicable.

## SEASONAL / AMBIENT TEMPERATURES

### • Tyre Mileage Index in %

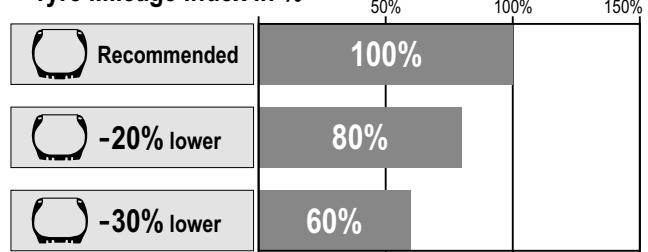


Tyre wear is temperature dependent.

WESTLAKE recommends carrying out a tyre service before the summer season.

## INFLATION PRESSURE

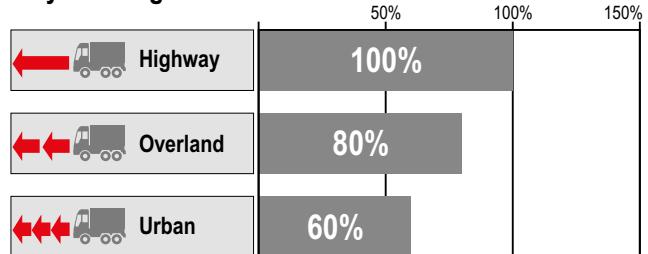
### • Tyre Mileage Index in %



The proper inflation pressure is essential for the tyre performance for every application. WESTLAKE recommends frequent inflation checking. If necessary increase tyre inflation as per the recommendation of load and inflation PRODUCT TECHNICAL DATA or inflation stickers.

## STOP AND ACCELERATION OPERATION

### • Tyre Mileage Index in %

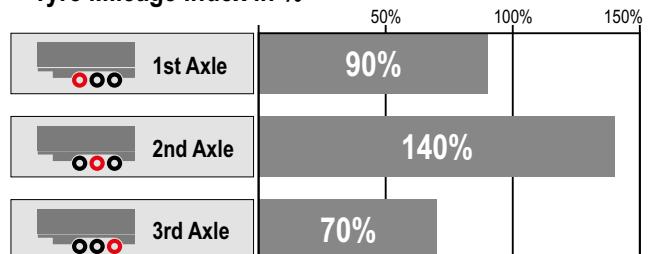


Rapid or frequent stop and acceleration traffic results in additional tread wear to tyres and reduce the tyre life.

WESTLAKE recommends mild steering & braking especially while turning or curving in daily use. Furthermore new products with special tread and enhanced sidewall will be developed for city operation with more frequent "stop and go" situation.

## TRAILER AXLES

### • Tyre Mileage Index in %



Trailer tyre wear is dependent on the side force of the axles of trailers. WESTLAKE recommends proper tyre rotation when utilizing retreaded tyres.



- Hybrid concept of long haul and regional application
- Excellent fuel efficiency with maximum mileage
- Improved road grip prepare for various road surface

**Highway**

**Country Road**

**City**

**Construction Site**



# WSA2<sup>LT</sup>



All Routes+ / Steer Axle

2nd generation steer tyre engineered with innovative  
WESTLAKE's latest technology for both long haul and regional  
operations with rims of 17.5" and 19.5".

- Wide tread width offers high tread rubber volume to guarantee higher long mileage.
- Four wavy main grooves provide excellent handling and drainage performance on long haul and regional applications.
- Multi-lateral kerfs provide better traction and even wear.

SIZE	SERVICE INDEX				NOISE (dB)
215/75R17.5	128/126M	D	D	2	72
225/75R17.5	129/127M	D	D	2	72
235/75R17.5	132/130M	D	D	2	72
265/70R19.5	140/138M	D	C	2	74





# WSA2



All Routes<sup>+</sup> / Steer Axle

2nd generation steer tyre engineered with innovative WESTLAKE's latest technology for both long haul and regional operations.

- Wide tread width offers high tread rubber volume to guarantee higher long mileage.
- Four wavy main grooves provide excellent handling and drainage performance on long haul and regional applications.
- Multi-lateral kerfs provide better traction and even wear.

SIZE	SERVICE INDEX				NOISE (dB)
385/55R22.5	160K(158L)	C	B	2	73
315/70R22.5	156/150L	D	B	2	73
295/80R22.5	154/149L	D	C	2	74
315/80R22.5	156/153L(154/151M)	D	B	2	73





# WDA2<sup>LT</sup>



All Routes+ / Drive Axle

2nd generation drive tyre engineered with innovative WESTLAKE's latest technology for both long haul and regional operations with rims of 17.5" and 19.5".

- Combination tread block design improves grip ability and driving power.
- Multi 3D sipes offer low rolling resistance and outstanding traction.
- Wide tread width guarantees riding stability and longer mileage.

SIZE	SERVICE INDEX				NOISE (dB)
215/75R17.5	128/126M	D	D	2	72
225/75R17.5	129/127M	D	D	2	72
235/75R17.5	143/141J(144/144F)	D	D	2	72
265/70R19.5	140/138M	E	C	2	74





# WDA2



All Routes<sup>+</sup> / Drive Axle

2nd generation drive tyre engineered with innovative WESTLAKE's latest technology for both long haul and regional operations.

- Combination tread block design improve grip ability and driving power.
- Multi 3D sipes offer low rolling resistance and outstanding traction.
- Wide tread width guarantees riding stability and longer mileage.

SIZE	SERVICE INDEX				NOISE (dB)
315/70R22.5	156/150L	D	C	2	74
295/80R22.5	154/149K	E	C	2	74
315/80R22.5	156/153L(154/151M)	D	C	2	74





LONG HAUL

- Long distance journey with constant speed and less braking and accelerating
- Excellent paved road condition with less curves
- Less fuel consumption and comfortable ride
- High mileage performance

**Highway**

**Country Road**

**City**

**Construction Site**



# WSL1



Long Run / Steer Axle

New steer tyre designed with innovative WESTLAKE latest technology for long haul application.

- Computer-aided design tyre structure provides excellent footprint profile and ensures superior comfort.
- Special tread compound guarantees low rolling resistance help to reduce fuel consumption.
- Straight tread pattern designed to minimize uneven wear.

SIZE	SERVICE INDEX				NOISE (dB)
355/50R22.5	156K(154L)	D	C	2	73
385/55R22.5	158L(160K)	D	C	2	73
295/60R22.5	150/147K(149/146L)	D	C	2	73
315/60R22.5	154/150L	D	C	2	73





# WDL1



Long Run / Drive Axle

New drive tyre designed with innovative WESTLAKE latest technology for long haul application.

- Deep tread depth and wider tread with robust tread block produce outstanding traction on both dry and wet road surfaces.
- Special shoulder design with low-heating compound ensures less tread wear longer tyre life.
- Tread pattern designed to enhance mileage, traction and driving stability.

SIZE	SERVICE INDEX				NOISE (dB)
295/55R22.5	147/145K	D	C	2	74
295/60R22.5	150/147K(149/146L)	D	C	2	74
315/60R22.5	154/150K(152/148L)	D	C	2	74





# WTL1



Long Run / Trailer Axle

New wide base trailer tyre with WESTLAKE's latest technology for long haul application.

- 5-Rib tread design enhances longer mileage.
- Computer-aided design tyre structure provides excellent footprint profile and ensures superior comfort and even wear.
- Special tread compound guarantees less fuel consumption with lower rolling resistance.
- Stone ejectors in U-shape grooves minimize the stone holding and penetration.

SIZE	SERVICE INDEX				NOISE (dB)
445/45R19.5	160L	C	C	2	73
435/50R19.5	160J	D	C	2	73
385/55R22.5	160K(158L)	C	C	2	71
385/65R22.5	158L(160K)	C	C	2	71





- Short to middle distance journey with frequent braking, accelerating and turning
- Good paved road with many curves and unexpected rough conditions
- Challenging road conditions in winter with snow and ice

**Highway**

**Country Road**

**City**

**Construction Site**



# WSR<sup>+1</sup>



All Routes / Steer Axle

New steer tyre engineered with innovative WESTLAKE's latest technology for local and regional operations with rims of 17.5" and 19.5" .

- Computer-aided design 5-Rib tread provides precise handling.
- Tread sipes alongside tread grooves offer outstanding wet operation and even tread contact on road surfaces.
- Advanced tyre casing design promises good footprints and avoids uneven wear.

SIZE	SERVICE INDEX	FUEL SAVING	WET GRIP	NOISE	dB
245/70R17.5	136/134M	D	D	2	72
205/75R17.5	124/122M(126/124G)	D	D	2	72
215/75R17.5	128/126M	D	D	2	72
225/75R17.5	129/127M	D	D	2	72
235/75R17.5	132/130M	D	D	2	72
245/70R19.5	136/134M	D	D	2	72
265/70R19.5	140/138M	D	D	2	72
285/70R19.5	146/144M	D	D	2	72





# WSR1

All Routes / Steer Axle



New steer tyre engineered with innovative WESTLAKE's latest technology for local and regional operations.

- Advanced 5-Rib tread provides even wear and remarkable handling.
- Specially designed tread pitches ensure low external noise.
- Tread sipes with straight tread grooves guarantee excellent water drainage and outstanding wet traction.
- Computer-aided design tyre casing promises good footprints to extend tyre life.

SIZE	SERVICE INDEX				NOISE (dB)
385/65R22.5	158L(160K)	C	C	2	71
315/70R22.5	156/150L	C	C	2	71
295/80R22.5	154/149M	D	C	2	71
315/80R22.5	154/151M(156/153L)	C	C	2	71





# WDR<sup>+1</sup>



All Routes / Drive Axle

New drive tyre designed for local and regional application with rims of 17.5" and 19.5".

- Deep tread depth and wider tread with robust tread blocks ensure outstanding traction on both dry and wet road surfaces.
- Excellent footprint design promises even wear and remarkable tyre life.

SIZE	SERVICE INDEX				NOISE (dB)
245/70R17.5	136/134M	E	D	2	74
205/75R17.5	124/122M	E	D	2	74
215/75R17.5	128/126M	E	D	2	74
225/75R17.5	129/127M	E	D	2	74
235/75R17.5	132/130M	E	D	2	74
245/70R19.5	136/134M	E	C	2	74
265/70R19.5	140/138M	E	C	2	74
285/70R19.5	146/144M	E	C	2	74





# WDR1



All Routes / Drive Axle

New drive tyre designed for local and regional application.

- Deep tread depth ensures longer tyre life.
- Directional tread pattern and robust tread blocks produce outstanding traction on both dry and wet road surfaces.
- Excellent footprint design promises even wear and remarkable tyre life.
- Special shoulder design with low-heating compound minimizes shoulder heel & toe wear.
- Applicable for snow roads with excellent traction capabilities.

SIZE	SERVICE INDEX				NOISE (dB)
315/70R22.5	154/150L(152/148M)	E	C	2	74
295/80R22.5	152/149M	E	C	2	74
315/80R22.5	156/153L(154/151M)	E	C	2	74





# WTR1



All Routes / Trailer Axle

New wide base trailer tyre with WESTLAKE's latest technology for local and regional application.

- 5-Rib tread and strong shoulder design provide excellent carrying capacity and longer tyre life.
- Computer-aided design tyre structure provides excellent footprint profile and ensures superior comfort and even wear.
- Special tread compound guarantees less fuel consumption with lower rolling resistance.
- Stone ejectors in U-shape grooves minimize the stone holding and penetration.

SIZE	SERVICE INDEX				NOISE (dB)
385/55R22.5	160K(158L)	C	C	2	71
385/65R22.5	158L(160K)	C	C	2	71
425/65R22.5	165K	C	C	2	73
445/65R22.5	169K	C	C	2	73





MIXED SERVICE

- Used both on and off road with expected aggressive, sharp-edge or muddy road condition
- Heavy loads and outstanding durability at slow speed and constant stopping
- Special protection against the damage caused by the road condition

**Highway**

**Country Road**

**City**

**Construction Site**



# WSM2



Construction Site / Steer Axle

2nd generation steer tyre with latest WESTLAKE technology for on & off operation.

- Wider tread width and solid shoulder offer improved tread stiffness, leading to an increased mileage and rolling resistance.
- Three zigzag grooves and multi-angular sipes Improve traction and braking performance.
- Polygonal block pattern provides outstanding traction and braking performance.

SIZE	SERVICE INDEX				NOISE (dB)
315/80R22.5	156/153K(154/151L)	D	C	2	74





# WDM2



Construction Site / Drive Axle

2nd generation drive tyre with latest WESTLAKE technology for on & off operation.

- Aggressive and high fill to void ratio blocks provides outstanding traction and longer mileage.
- The tie-bar between blocks guarantee outstanding straight driving performance and impact dispersion for the blocks.
- Stone ejector platforms prevent stones from lodging in grooves and drilling into belts.

SIZE	SERVICE INDEX				NOISE (dB)
13R22.5	156/151K	D	C	2	74
315/80R22.5	156/153K(154/151L)	D	C	2	74





# WDM1



Construction Site / Drive Axle

New strong casing tyre with latest WESTLAKE technology for on & off operation.

- Aggressive directional tread and open tread shoulder with robust tread blocks provide extra traction for On & Off application.
- Special tread compound promises better resistance to cuts and tearing.
- Enhanced sidewall structure minimizes unexpected damage from rough road condition.

SIZE	SERVICE INDEX				NOISE (dB)
13R22.5	156/151K	E	C	2	74
295/80R22.5	152/149K	E	B	2	74
315/80R22.5	156/153K(154/151L)	D	B	2	74





# WTM1



Construction Site / Trailer Axle & Steer Axle

New strong casing multi-service tyre for on & off operation.

- Aggressive tread pattern promises remarkable traction for On & Off application.
- Outstanding self-cleaning tread with stone ejector minimizes stone holding and penetration and ensures longer tyre life.
- Robust tread blocks and rugged sidewall casing allow heavy loads and resist casing penetration and damage.

SIZE	SERVICE INDEX				NOISE (dB)
385/65R22.5	160K(158L)	D	C	2	72





- Applicable for heavy load trailers
- Short to long distance transport with reinforced tyre casing for heavy loads

Highway

Country Road

City

Construction Site



# WTX1

M+S

MaX Load / Trailer Axle

New trailer tyres with advanced WESTLAKE technology for long haul and regional application.

- Strong Computer-aided design tyre casing guarantees outstanding capacity for heavy loads and highway.
- Special sipes alongside tread ribs help to minimize heating for high speed running with heavy loads.
- Special tread compound provides higher fuel efficiency with lower rolling resistance without sacrificing tyre mileage.

SIZE	SERVICE INDEX				NOISE (dB)
205/65R17.5	129/127K(132/132F)	D	C	2	71
215/75R17.5	135/133J	D	C	2	71
235/75R17.5	143/141J(144/144F)	D	C	2	71
245/70R17.5	143/141J(146/146F)	D	C	2	71
245/70R19.5	141/140J	C	C	2	71
265/70R19.5	143/141J	C	C	2	71
285/70R19.5	150/148J	C	C	2	72





URBAN MASTER

- Frequent speed changes and turning
- Resistance to curb impact
- Excellent road grip and durable high mileage

Highway

Country Road

City

Construction Site



# WAU1



Urban Master / Steer Axle & Drive Axle

New all-position tyre with innovative WESTLAKE's technology for urban application.

- Optimised pattern design minimizes the rolling noise.
- Cool-running compound delivers low rolling resistance meaning more fuel efficiency.
- Applies kerfs to optimise tread stiffness, prevents irregular wear.
- Three zigzag grooves guarantee excellent traction on wet and dry road.
- Sidewall protector ribs help resist sidewall damage from turning, backing and braking when used in urban neighborhoods.

SIZE	SERVICE INDEX				NOISE (dB)
275/70R22.5	150/145J	D	C	2	71





- Designed for winter use only
- Extraordinary traction on snow and ice road surface

Highway

Country Road

City

Construction Site



# WSS1



Snow Proof / Steer Axle

New Steer tyre with WESTLAKE's latest technology for winter application.

- Wide and deep circumferential grooves enhances removal of snow and ice.
- Specific tread compound keeps rubber softness in low temperature with good performance.
- Wide tread with advanced block and sipe design provides extra traction for snow and ice road conditions.

SIZE	SERVICE INDEX				NOISE (dB)
315/70R22.5	156/150L(152/148M)	E	C	2	73
295/80R22.5	154/149L	E	C	2	73
315/80R22.5	154/151M(156/153L)	E	C	2	73





# WDS1



Snow Proof / Drive Axle

New drive tyre with WESTLAKE's latest technology for winter application.

- Wide open shoulder delivers additional traction without compromising tread life.
- Specific tread compound keeps rubber softness in low temperature with good performance.
- Studable tread design provides extra traction for snow and ice road conditions.

SIZE	SERVICE INDEX	FUEL ECONOMY	WATER HOLDING	NOISE (dB)
315/70R22.5	154/150L(152/148M)	E	C	2 73
295/80R22.5	154/149L	E	C	2 73
315/80R22.5	156/153K(154/151L)	E	C	2 73





# WTS1



Snow Proof / Trailer Axle (Steer Axle Applicable)

New wide base trailer tyre with WESTLAKE's latest technology for winter application.

Also applicable for steer axle.

- ▀ New trailer winter tyre for severe weather conditions.
- ▀ Maximized snow and ice grip with special tread compound and CAD tread pattern.

SIZE	SERVICE INDEX				NOISE (dB)
385/55R22.5	160K(158L)	D	C	2	71
385/65R22.5	158L(160K)	E	C	2	71



# REGROOVING PROCEDURE

## All Routes+



**WSA2<sup>LT</sup>**

Pattern when new	
Pattern when 70% worn	
Pattern after regrooved	



**WSA2**

Pattern when new	
Pattern when 70% worn	
Pattern after regrooved	



**WDA2<sup>LT</sup>**

Pattern when new	
Pattern when 70% worn	
Pattern after regrooved	



**WDA2**

Pattern when new	
Pattern when 70% worn	
Pattern after regrooved	

## All Routes



**WSR<sup>+1</sup>**

Pattern when new	
Pattern when 70% worn	
Pattern after regrooved	



**WSR1**

Pattern when new	
Pattern when 70% worn	
Pattern after regrooved	



**WDR<sup>+1</sup>**

Pattern when new	
Pattern when 70% worn	
Pattern after regrooved	



**WDR1**

Pattern when new	
Pattern when 70% worn	
Pattern after regrooved	

## Mixed Terrain



**WSM2**

Pattern when new	
Pattern when 70% worn	
Pattern after regrooved	



**WDM2**

Pattern when new	
Pattern when 70% worn	
Pattern after regrooved	



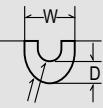
**WDM1**

Pattern when new	
Pattern when 70% worn	
Pattern after regrooved	



**WTM1**

Pattern when new	
Pattern when 70% worn	
Pattern after regrooved	



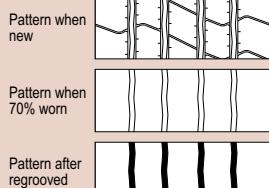
**W:** Regrooving Width  
**D:** Regrooving Depth

Regrooved pattern is shown in black.  
Recut depth listed is maximum value.  
Recut width listed has  $\pm 1$  mm tolerance

## Long Run



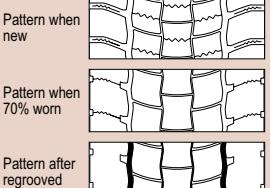
### WSL1



TYRE SIZE	DIMENSION OF REGROOVE	
	DEPTH (D)	WIDTH (W)
355/50 R 22.5	2.3mm	7.0mm
385/55 R 22.5	2.3mm	7.0mm
295/60 R 22.5	2.3mm	7.0mm
315/60 R 22.5	2.3mm	7.0mm



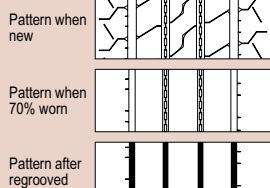
### WDL1



TYRE SIZE	DIMENSION OF REGROOVE	
	DEPTH (D)	WIDTH (W)
295/55 R 22.5	2.5mm	7.0mm
295/60 R 22.5	2.5mm	7.0mm
315/60 R 22.5	2.5mm	7.0mm



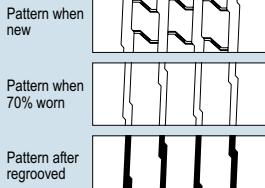
### WTL1



TYRE SIZE	DIMENSION OF REGROOVE	
	DEPTH (D)	WIDTH (W)
445/45 R 19.5	2.3mm	7.0mm
435/60 R 19.5	2.3mm	7.0mm
385/55 R 22.5	2.3mm	7.0mm
385/65 R 22.5	2.3mm	7.0mm



### WTR1

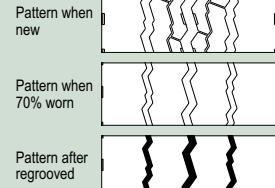


TYRE SIZE	DIMENSION OF REGROOVE	
	DEPTH (D)	WIDTH (W)
385/55 R 22.5	2.3mm	7.0mm
385/65 R 22.5	2.3mm	7.0mm
425/65 R 22.5	2.3mm	7.0mm
445/65 R 22.5	2.3mm	7.0mm

## MaX Load



### WTX1

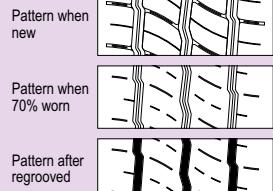


TYRE SIZE	DIMENSION OF REGROOVE	
	DEPTH (D)	WIDTH (W)
205/65 R 17.5	2.5mm	7.0mm
245/70 R 17.5	2.5mm	7.0mm
215/75 R 17.5	2.5mm	7.0mm
235/75 R 17.5	2.5mm	7.0mm
245/70 R 19.5	2.5mm	7.0mm
265/70 R 19.5	2.5mm	7.0mm
285/70 R 19.5	2.5mm	7.0mm

## Urban Master



### WAU1

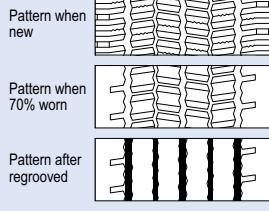


TYRE SIZE	DIMENSION OF REGROOVE	
	DEPTH (D)	WIDTH (W)
275/70 R 22.5	2.5mm	7.0mm

## All Routes



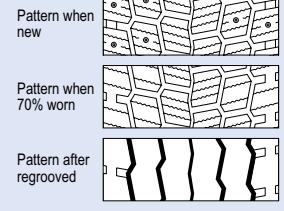
### WSS1



TYRE SIZE	DIMENSION OF REGROOVE	
	DEPTH (D)	WIDTH (W)
315/70 R 22.5	2.5mm	7.0mm
295/80 R 22.5	2.5mm	7.0mm
315/80 R 22.5	2.5mm	7.0mm



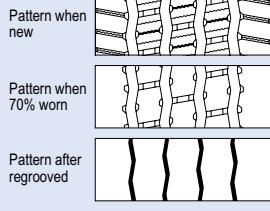
### WDS1



TYRE SIZE	DIMENSION OF REGROOVE	
	DEPTH (D)	WIDTH (W)
315/70 R 22.5	2.5mm	7.0mm
295/80 R 22.5	2.5mm	7.0mm
315/80 R 22.5	2.5mm	7.0mm



### WTS1



TYRE SIZE	DIMENSION OF REGROOVE	
	DEPTH (D)	WIDTH (W)
385/55 R 22.5	2.5mm	7.0mm
385/65 R 22.5	2.5mm	7.0mm

# TECHNICAL DATA SHEETS

Note: The availability of products shown in this document may vary from country to country.  
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 Some tyres carry a second load/speed index marking which indicates additional operational possibilities.

SIZE	PATTERN	LOAD INDEX (ADDITIONAL LOAD)	OVERALL WIDTH (mm)	OVERALL DIAMETER (mm)	LOADED RADIUS (mm)	ROLLING (mm) CIRC. ±2%	MEASURING RIM (inch)	OPT. RIM (inch)	◎	●	■	dB	SINGLE / DUAL	
<b>All Routes+</b>														
<b>Steer Axle</b>														
215/75R17.5	WSA2 <sup>LT</sup>	128/126M	211	676	359	2339	6.00	6.75	D	D	2	72	S	
225/75R17.5		129/127M	226	783	366	2388	6.75	6.00	D	D	2	72	S	
235/75R17.5		132/130M	233	797	372	2431	6.75	7.50	D	D	2	72	S	
265/70R19.5		140/138M	262	867	401	2644	7.50	6.75/8.25	D	C	2	74	S	
385/55R22.5	WSA2	160K(158L)	386	996	464	3018	12.25	11.75	C	B	2	73	S	
315/70R22.5		156/150L	312	1014	469	3087	9.00	9.75	D	B	2	73	S	
295/80R22.5		154/149L	298	1044	487	3184	9.00	8.25	D	C	2	74	S	
315/80R22.5		156/153L(154/151M)	312	1076	501	3282	9.00	9.75	D	B	2	73	S	
<b>Drive Axle</b>														
215/75R17.5	WDA2 <sup>LT</sup>	128/126M	211	676	359	2339	6.00	6.75	D	D	2	72	S	
225/75R17.5		129/127M	226	783	366	2388	6.75	6.00	D	D	2	72	S	
235/75R17.5		143/141J(144/144F)	233	797	372	2431	6.75	7.50	D	D	2	72	S	
265/70R19.5		140/138M	262	867	401	2644	7.50	6.75/8.25	E	C	2	74	S	
315/70R22.5	WDA2	156/150L	312	1020	472	3102	9.00	9.75	D	C	2	74	S	
295/80R22.5		154/149K	298	1050	489	3203	9.00	8.25	E	C	2	74	S	
315/80R22.5		156/153L(154/151M)	312	1076	501	3282	9.00	9.75	D	C	2	74	S	
<b>Long Run</b>														
<b>Steer Axle</b>														
355/50R22.5	WSL1	156K(154L)	361	928	452	2812	11.75	12.25	D	C	2	73	S(156K)	
385/55R22.5		158L(160K)	386	996	464	3018	12.25	11.75	D	C	2	73	S(158L)	
295/60R22.5		150/147K(149/146L)	292	926	435	2806	9.00	9.75	D	C	2	73	S	
315/60R22.5		154/150L	313	950	445	2879	9.75	9.00	D	C	2	73	S	
<b>Drive Axle</b>														
295/55R22.5	WDL1	147/145K	292	896	422	2715	9.00	9.75	D	C	2	74	S	
295/60R22.5		150/147K(149/146L)	292	926	435	2806	9.00	9.75	D	C	2	74	S	
315/60R22.5		154/150K(152/148L)	313	950	445	2879	9.75	9.00	D	C	2	74	S	
<b>Trailer Axle</b>														
445/45R19.5	WTL1	160L	442	893	430	2706	15.00	14.00	C	C	2	73	S	
435/50R19.5		160J	438	931	437	2821	14.00	15.00	D	C	2	73	S	
385/55R22.5		160K(158L)	386	996	464	3018	12.25	11.75	C	C	2	71	S(160K)	
385/65R22.5		158L(160K)	387	1072	494	3248	11.75	12.25	C	C	2	71	S(158L)	



# TECHNICAL DATA SHEETS

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SIZE	PATTERN	LOAD INDEX (ADDITIONAL LOAD)	OVERALL WIDTH (mm)	OVERALL DIAMETER (mm)	LOADED RADIUS (mm)	ROLLING (mm) CIRC. ±2%	MEASURING RIM (inch)	OPT. RIM (inch)	◎	●	■	dB	SINGLE / DUAL
<b>All Routes</b>													
<b>Steer Axle</b>													
245/70R17.5	WSR*1	136/134M	248	789	369	2406	7.50	6.75	D	D	2	72	S
205/75R17.5		124/122M(126/124G)	205	753	353	2297	6.00	5.25/6.75	D	D	2	72	S
215/75R17.5		128/126M	211	767	359	2339	6.00	6.75	D	D	2	72	S
225/75R17.5		129/127M	226	783	366	2388	6.75	6.00	D	D	2	72	S
235/75R17.5		132/130M	233	797	372	2431	6.75	7.50	D	D	2	72	S
245/70R19.5		136/134M	248	839	389	2559	7.50	6.75	D	D	2	72	S
265/70R19.5		140/138M	262	867	401	2644	7.50	6.75/8.25	D	D	2	72	S
285/70R19.5		146/144M	283	895	413	2730	8.25	7.50/9.00	D	D	2	72	S
385/65R22.5	WSR1	158L(160K)	387	1072	494	3248	11.75	12.25	C	C	2	71	S(158L)
315/70R22.5		156/150L	312	1014	468	3093	9.00	9.75	C	C	2	71	S
295/80R22.5		154/149M	298	1044	487	3184	9.00	8.25	D	C	2	71	S
315/80R22.5		154/151M(156/153L)	312	1076	500	3282	9.00	9.75	C	C	2	71	S
<b>Drive Axle</b>													
245/70R17.5	WDR*1	136/134M	248	789	369	2406	7.50	6.75	E	D	2	74	S
205/75R17.5		124/122M	205	753	353	2297	6.00	5.25/6.75	E	D	2	74	S
215/75R17.5		128/126M	211	767	360	2339	6.00	6.75	E	D	2	74	S
225/75R17.5		129/127M	226	783	366	2388	6.75	6.00	E	D	2	74	S
235/75R17.5		132/130M	233	797	373	2431	6.75	7.50	E	D	2	74	S
245/70R19.5		136/134M	248	839	389	2559	7.50	6.75	E	C	2	74	S
265/70R19.5		140/138M	262	867	401	2644	7.50	6.75/8.25	E	C	2	74	S
285/70R19.5		146/144M	283	895	413	2730	8.25	7.50/9.00	E	C	2	74	S
315/70R22.5	WDR1	154/150L(152/148M)	312	1022	472	3117	9.00	9.75	E	C	2	74	S
295/80R22.5		152/149M	298	1050	489	3203	9.00	8.25	E	C	2	74	S
315/80R22.5		156/153L(154/151M)	312	1082	506	3325	9.00	9.75	E	C	2	74	S
<b>Trailer Axle</b>													
385/55R22.5	WTR1	160K(158L)	386	996	464	3018	12.25	11.75	C	C	2	71	S(160K)
385/65R22.5		158L(160K)	387	1072	496	3248	11.75	12.25	C	C	2	71	S(158L)
425/65R22.5		165K	430	1124	518	3406	13.00	14.00	C	C	2	73	S
445/65R22.5		169K	444	1150	529	3485	13.00	14.00	C	C	2	73	S



# TECHNICAL DATA SHEETS

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 Some tyres carry a second load/speed index marking which indicates additional operational possibilities.

SIZE	PATTERN	LOAD INDEX (ADDITIONAL LOAD)	OVERALL WIDTH (mm)	OVERALL DIAMETER (mm)	LOADED RADIUS (mm)	ROLLING (mm) CIRC. ±2%	MEASURING RIM (inch)	OPT. RIM (inch)	◎	●	■	dB	SINGLE / DUAL	
<b>Mixed Terrain</b>														
<b>Steer Axle</b>														
315/80R22.5	WSM2	156/153K(154/151L)	312	1076	501	3282	9.00	9.75	D	C	2	74	S D	
<b>Drive Axle</b>														
13R22.5	WDM2	156/151K	320	1136	521	3465	9.75	9.00	D	C	2	74	S D	
315/80R22.5		156/153K(154/151L)	312	1082	507	3331	9.00	9.75	D	C	2	74	S D	
13R22.5	WDM1	156/151K	320	1136	521	3465	9.75	9.00	E	C	2	74	S D	
295/80R22.5		152/149K	298	1050	489	3203	9.00	8.25	E	B	2	74	S D	
315/80R22.5		156/153K(154/151L)	312	1082	507	3331	9.00	9.75	D	B	2	74	S D	
<b>Trailer Axle</b>														
385/65R22.5	WTM1	160K(158L)	387	1072	496	3248	11.75	12.25	D	C	2	72	S(160K)	
<b>MaX Load</b>														
<b>Trailer Axle</b>														
205/65R17.5	WTX1	129/127K(132/132F)	205	711	334	2154	6.00	6.75	D	C	2	71	S D	
245/70R17.5		143/141J(146/146F)	248	789	364	2406	7.50	6.75	D	C	2	71	S D	
215/75R17.5		135/133J	211	767	359	2339	6.00	6.75	D	C	2	71	S D	
235/75R17.5		143/141J(144/144F)	233	797	368	2431	6.75	7.50	D	C	2	71	S D	
245/70R19.5		141/140J	248	839	389	2559	7.50	6.75	C	C	2	71	S D	
265/70R19.5		143/141J	262	867	401	2644	7.50	8.25	C	C	2	71	S D	
285/70R19.5		150/148J	283	895	413	2730	8.25	7.50/9.00	C	C	2	72	S D	
<b>Urban Master</b>														
<b>Steer Axle &amp; Drive Axle</b>														
275/70R22.5	WAU1	150/145J	276	964	446	2921	8.25	9.00	D	C	2	71	S D	
<b>Snow Proof</b>														
<b>Steer Axle</b>														
315/70R22.5	WSS1	156/150L(152/148M)	312	1014	468	3093	9.00	9.75	E	C	2	73	S D	
295/80R22.5		154/149L	298	1044	487	3184	9.00	8.25	E	C	2	73	S D	
315/80R22.5		154/151M(156/153L)	312	1076	500	3282	9.00	9.75	E	C	2	73	S D	
<b>Drive Axle</b>														
315/70R22.5	WDS1	154/150L(152/148M)	312	1022	472	3117	9.00	9.75	E	C	2	73	S D	
295/80R22.5		154/149L	298	1050	489	3203	9.00	8.25	E	C	2	73	S D	
315/80R22.5		156/153K(154/151L)	312	1082	506	3325	9.00	9.75	E	C	2	73	S D	
<b>Trailer Axle (Steer Axle Applicable)</b>														
385/55R22.5	WTS1	160K(158L)	386	996	464	3018	12.25	11.75	D	C	2	71	S(160K)	
385/65R22.5		158L(160K)	394	1070	495	3242	11.75	12.25	E	C	2	71	S(158L)	





# TECHNICAL INFORMATION

## Speed symbol

The speed symbol refers to the maximum speed capabilities of the tyre. It is only valid for tyres that are properly inflated and loaded within their assigned load index.

Speed symbol	Speed (km/h)
E	70
F	80
G	90
J	100
K	110
L	120
M	130

## Load index

The load index is the maximum load-carrying capacity of a tyre under a specific condition.

LI	kg
115	1215
116	1250
117	1285
118	1320
119	1360
120	1400
121	1450
122	1500
123	1550
124	1600
125	1650
126	1700
127	1750
128	1800

LI	kg
129	1850
130	1900
131	1950
132	2000
133	2060
134	2120
135	2180
136	2240
137	2300
138	2360
139	2430
140	2500
141	2575
142	2650

LI	kg
143	2725
144	2800
145	2900
146	3000
147	3075
148	3150
149	3250
150	3350
151	3450
152	3550
153	3650
154	3750
155	3875
156	4000

LI	kg
157	4125
158	4250
159	4375
160	4500
161	4625
162	4750
163	4875
164	5000
165	5150
166	5300
167	5450
168	5600
169	5800
170	6000

# LIMITED MANUFACTURER'S WARRANTY

## Who is Eligible for Warranty Coverage

You are eligible for the benefits of this warranty if you meet all the following criteria:

You are the owner or authorized agent of the owner of new WESTLAKE radial light truck or radial medium truck tyres

Your tyre(s) bears Department of Transportation (DOT) prescribed tyre identification numbers and are not branded "NA" (Not Adjustable) or buffed

Your WESTLAKE TBR tyres have been used only on the vehicle on which they were originally installed according to the vehicle manufacturers or  
WESTLAKE's manufacturer recommendations

## Terms & Conditions

All radial truck tyre warranties are limited to the original purchaser and the original vehicle on which they were mounted and are not assignable to subsequent purchasers or vehicles. Original receipts must accompany all claims.

The cost of mounting, balancing and any other charges by the dealer in connection with the replacement of the tyre are required to be paid by the purchaser.

## What is Covered Under This Warranty and for How Long

All radial truck tyre warranties are limited to the original purchaser and the original vehicle on which they were mounted and are not assignable to subsequent purchasers or vehicles. Original receipts must accompany all claims.

The cost of mounting, balancing and any other charges by the dealer in connection with the replacement of the tyre are required to be paid by the purchaser.

## What is Covered Under This Warranty and for How Long

The warranty covers WESTLAKE radial light or medium truck tires manufactured by Zhongce Rubber Group Co., Ltd. after January/01/2019 with the country of origin of Thailand.

Zhongce Rubber Group Co., Ltd. (ZC RUBBER) warrants to the original purchaser that every new radial truck tyre bearing the brand of "WESTLAKE" will be free from defects in materials and workmanship.

This warranty is limited to FIVE (5) year from the original date of manufacture.

**2mm FREE REPLACEMENT WARRANTY:** Any tyre adjusted utilizing this limited free replacement warranty will be replaced at no charge if the tyre fails during the first 2mm of original tread depth, due to a defect in materials and/or workmanship.

This warranty is limited to the respective usable original tread depth, which is the original tread depth reduced by the Tread Wearing Index (TWI) depth.

This limited warranty is applicable only in European Union and any tyre used or equipped on a vehicle registered or operated outside European Union are not covered by this warranty.

## How to Calculate the Prorated Amount

The replacement price will be calculated by multiplying the current WESTLAKE "predetermined price for adjustment" or current advertised selling price at the adjustment location (whichever is lower) by the percentage of sable original tread that has been worn off at the time of adjustment. You pay for mounting, balancing, and amount equal to the full current Federal Excise Tax and any other applicable taxes and fees for the comparable new WESTLAKE replacement tyre.

## What is Not Covered

### Irregular wear or tyre damage due to:

- ① Road Hazards (i.e. punctures, snags, cuts, impact breaks, etc.)
- ② Wreck, collision, or fire
- ③ Improper inflation, overloading, high speed spinup, misapplication, misuse, negligence, racing, chain damage, or improper mounting or dismounting
- ④ Mechanical condition of the vehicle
- ⑤ Ride disturbance after the first 2mm treadwear or due to damaged wheels or any vehicle condition
- ⑥ Any tyre intentionally altered after leaving a factory producing the brand of "WESTLAKE" tyres to change its appearance (example: white inlay on a black tyre)
- ⑦ Tyres with weather cracking which were purchased more than five(5) years prior to presentation for adjustment. If you have no proof of purchase date, tyres manufactured five (5) or more years prior to presentation are not covered
- ⑧ Tyre branded or marked "Non-Adjustable (N/A) or "Blemished" (Blem), or buffed or previously adjusted
- ⑨ Willful abuse
- ⑩ Claims for ozone or weather cracks during original tread life on tyres more than 5 years from date of manufacture
- ⑪ Mechanical defects (such as brakes, shocks, worn steering and/or suspension parts, rim, etc.)

## **Failure, damage or irregular wear due to:**

- 1 Accident or vandalism, improper misalignment, wheel imbalance, faulty shocks or brakes
- 2 Misapplication of tyre, use of improper rim and/or improper inner tube
- 3 Alteration of the tyre or addition of alien material or transfer from one vehicle to another
- 4 TBR tyre failed due to faulty retreading or material
- 5 Cost of mounting and balancing service except as noted above
- 6 With the serial # buffed or cut.
- 7 With remaining tread in any groove equal or less than TWI depth
- 8 With a ride complaint that occurs after the first 2mm of tread wear
- 9 Loss of time or use, loss of use of vehicle, inconvenience, or any incidental or consequential damages
- 10 Material added to a tyre after leaving a factory producing the brand of "WESTLAKE" tyres: (example: tyre fillers, sealants, or balancing substances). If the added material is the cause of the tyre being removed from service, the tyre will not be adjusted

## **End of Warranty**

A tyre has delivered its full original tread life and the new tyre coverage of this warranty ends when the treadwear indicators become visible, or five(5) years from the date of original tyre manufacture or new tyre purchase date. (Without proof of purchase, date of manufacture will be used to determine age.)

## **To Obtain an Adjustment**

### **In order to be eligible for the limited warranty service, the purchaser must:**

- 1 Present the defective tyre to an authorized dealer from whom the original purchase was made
- 2 Present proof of purchase to the satisfaction of the dealer
- 3 Complete and sign a warranty claim form which is available at any authorized dealer
- 4 Retain and present the warranty card along with proof of date and place of purchase in order to make a claim. The authorized dealers name and address from whom the tyres were purchased must be also included on the warranty form
- 5 At the time of purchase the tyre(s) must be properly installed with proper air pressure and the wheels balanced
- 6 You must pay for taxes, fees or any additional services you order at the time of adjustment

## **Warning**

### **Serious injury or property damage may result from:**

- 1 **TYRE FAILURE DUE TO UNDERINFLATION/OVERLOADING.** Follow the owner's manual or tyre placard in vehicle
- 2 **TYRE FAILURE DUE TO EXCESSIVE HIGH SPEED.** Follow the owner's manual or tyre placard in vehicle
- 3 **EXPLOSION OF TYRE/RIM ASSEMBLY DUE TO IMPROPER MOUNTING.** Only specially trained persons should mount tyres
- 4 **FAILURE TO MOUNT RADIAL TYRES ON APPROVED RIMS**
- 5 **FAILURE TO DEFLATE SINGLE OR DUAL ASSEMBLIES COMPLETELY BEFORE DISMOUNTING**
- 6 **TYRE SPINNING.** On slippery surfaces such as snow, mud, ice, etc., do not spin tyres in excess of 55 kpm, as indicated on the speedometer.  
Personal injury and severe damage may result from excessive wheel spinning, including tyre disintegration or axle failure

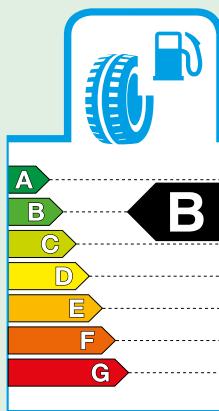
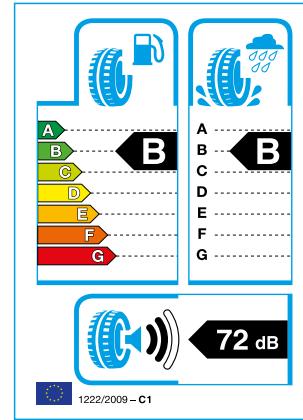
# EU TYRE LABEL

In 2012 the European Union introduced a new tyre label, in order to provide standardised information on 3 specific performances; fuel efficiency, wet grip and external rolling noise.

Tyre labelling for passenger cars and light trucks took effect from November 2012, for tyres on sale in the EU under European Regulation (EC/No. 1222/2009) which were manufactured after 1st July 2012.

The label is accompanied on the actual tyre and gives consumers useful information to assist them when purchasing new tyres.

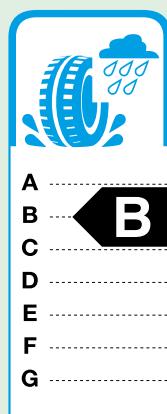
On the right you can find an example of the new EU tyre label. These graphics on the label are similar as those already used for household appliances and more recently new cars.



## Fuel Efficiency ( Rolling Resistance)

Rolling resistance is one of the main resistive forces on a vehicle, which acts as an opposite force to the direction in which the tyre is rolling. The rolling tyre deforms and dissipates energy. The tyre whose rolling resistance is greater, requires more fuel to move the vehicle forward. Therefore rolling resistance influences fuel consumption and the environment directly.

On the top left of the label, this shows 7 classes which range from A (most efficient) to G (least efficient), the grading indicates the tyre's contribution to fuel efficiency and CO<sub>2</sub> emissions.



## Wet Grip (Braking Performance)

Wet grip is one of the most important safety aspects of a tyre. The tyres with excellent grip on wet surfaces have shorter braking distance when driving in rainy weather.

There are other important parameters which are also related to safety. However, consumers will be able to check and select for themselves their preferred performance.

On the top right of the label, wet grip is also expressed in classes ranging from A (highest performance) to G (lowest performance).



## External Noise

Traffic noise is a major factor of nuisance and a very relevant environmental issue. On the lower part of the label, this indicates the level of exterior tyre noise from the vehicle (not the internal noise heard by the driver), expressed in decibels. The grading indicates the tyre's contribution to traffic noise and the environment. The label displays sound waves and corresponding levels ranging from 1 (least noise) to 3 (highest noise)

### 1 sound wave

The best noise level performance.(3 dB below the future European limit\*)

### 2 sound waves

The average performance. (Already compliant with the future European limit\*)

### 3 sound waves

The weakest performance. (Compliant with the current European limit)



### EU Tyre Label Icon Explanation

● = Fuel Efficiency Class on Regulation (EC) No. 1222/2009 amended by Regulation (EC) No. 228/2011 and Regulation (EC) No. 1235/2011

◆ = Wet Grip Class on Regulation (EC) No. 1222/2009 amended by Regulation (EC) No. 228/2011 and Regulation IECI No. 1235/2011

◀ = External Rolling Noise Class and Measured Value (dB) on Regulation (EC) No. 1222/2009 amended by Regulation (EC) No. 228/2011 and Regulation (EC) No. 1235/2011

**NOTES:**

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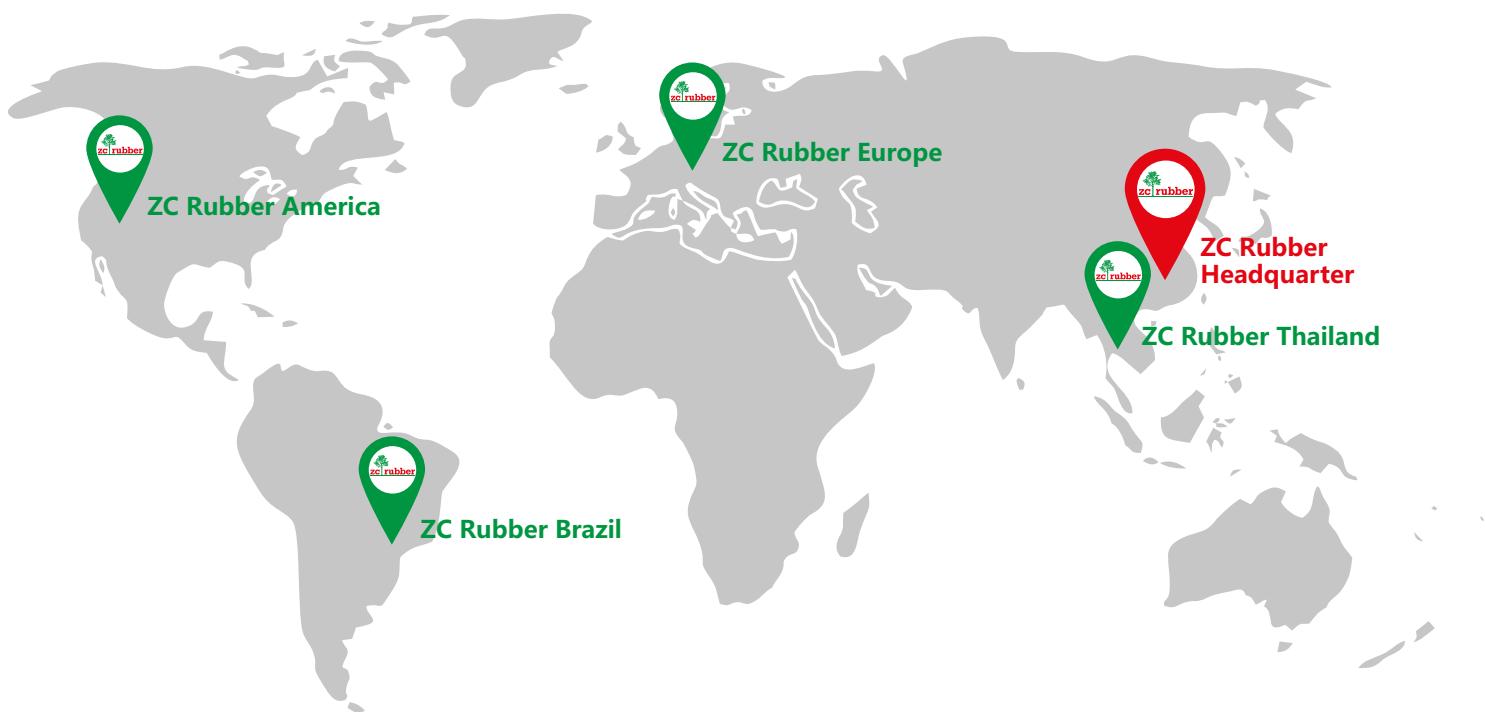
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